



***DRAWER REPLACEMENT PROGRAM
FOR FURNITURE MANUFACTURED PRIOR TO 1994***

TO REPLACE OLD DRAWER GLIDES IN TECHLINE CLASSIC FURNITURE A COMPLETE NEW DRAWER BODY ALONG WITH A SET OF GLIDES MUST BE USED.

THE EXISTING DRAWER FACE IS REUSED AND ATTACHED TO THE NEW ASSEMBLY. ALSO, THE REPAIR INVOLVES DRILLING A NEW REAR SET OF HOLES IN THE CABINET BODY FOR ATTACHING THE BACK END OF THE GLIDE.

A STEP-BY-STEP SET OF INSTRUCTIONS FOR RESTORING THE NEW DRAWER INTO THE OLD EXISTING FURNITURE IS AVAILABLE AT techlinecabinetry.com TOP TOOL BAR "PRODUCT/INFO/SERVICES." CLICK ON SERVICES - DRAWER GLIDE REPLACEMENT.

WE ARE AVAILABLE TO INSTALL THE NEW DRAWER CONFIGURATION.

THE COST OF DRAWER KITS ARE AS FOLLOWS:

ITEM #	OLD ITEM #	REPLACEMENT DRAWER KIT	PACK QTY.	PRICE	SALES TAX	QTY. REQ.	AMOUNT
900900	1606DW-1	18W X 18D X 06H	1	\$ 70	\$ 4.20		\$
900901	1612DW-1	18W X 18D X 12H	1	\$ 70	\$ 4.20		\$
900902	3608DW-1	36W X 18D X 06H	1	\$ 90	\$ 5.40		\$
900903	3612DW-1	36W X 18D X 12H	1	\$ 90	\$ 5.40		\$

TOTAL DUE	\$
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NEW DRAWER BODIES ARE MADE IN MAPLE LAMINATE ONLY. INSTALLATION OF THE NEW DRAWER CONFIGURATION AT YOUR HOME (WITHIN FIFTY MILE RADIUS) IS (\$75) SEVENTY-FIVE DOLLARS - PLUS THE QUANTITY OF DRAWER COSTS. LONGER DISTANCES DETERMINED PER OCCURRENCE. WE DO NOT MARK UP MATERIAL COST.

WARRANTY: 5 YEARS ON PARTS AND COMPONENTS

Techline Replacement Slides

Contact us if you need replacement slides for classic techline. We have sources for new slides made to the exact specifications of the original slides. They are not available from Techline America, nor are they manufactured by Accuride anymore. They are 16.75" long, 1" high, and 3/8" thick. \$29 a pair plus shipping.

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www.techlinecabinetry.com

CLASSIC DRAWER BOX REPLACEMENT

1 Remove Old Drawer

- Remove old drawer from case by removing screws located on inside of drawer.
- Remove slides from inside of case.
- Remove drawer pulls.

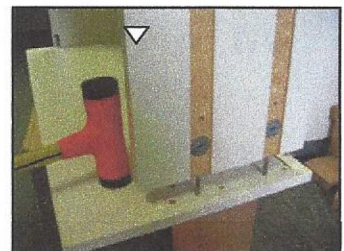
2 Alignment

- Place drawer on the floor face down (place on carpeted or padded surface to avoid damage to drawer front)
- Using a pencil, trace along the side, top and bottom edges of the drawer box onto drawer front.





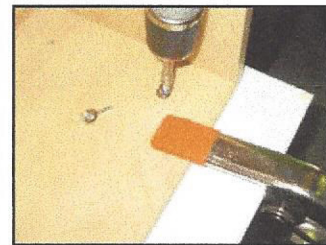
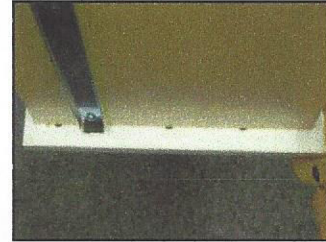
3 Remove Drawer Front

- Release drawer cam by turning arrow on cam to aim toward the front of the drawer.
- Remove drawer front by tapping with a rubber mallet to loosen.
- Remove cam studs and dowels from drawer front.



4 Attaching Old Drawer Front to New Box

- Place new maple box on drawer front aligning with the lines you traced. Center the box on the drawer front using dowel holes as reference for centering. 
- Clamp drawer front into position on new drawer box. Using the wood screws and washers provided - attach new drawer front using pre-drilled holes in sub-front. (6" drawers use 2 screws and washers / 12" drawers – use 4 screws and washers). 
- **IMPORTANT:** The washers must be used to properly attach drawer front to box.
- Using the drawer front as a template, drill pull holes through drawer box using 3/16" drill bit.
- Affix pulls and tighten. (Using the 4 extended-length pull screws from hardware pack)



5 Attach New Drawer Slides


- Draw a straight line connecting the center of the old slide screw holes in cabinet. 
- Place slide in cabinet with gray rubber stop (See Fig A) facing toward the back of the cabinet. Locate 3rd hole back from front of slide and attach front of slide into existing hole in cabinet using screws provided.



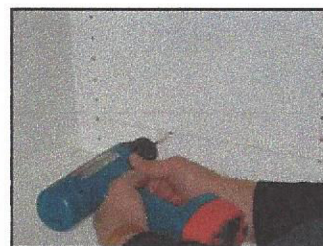
Fig A

6 Attach New Drawer Slides (Cont.)

- To attach the back portion of slide, locate and mark location of second hole from the back of the slide (marking should be made on the line you marked in Step# 12)



- Move slide. Using a 3/16" drill bit - drill a 3/8" deep hole into side of the cabinet and attach back of slide to cabinet with screws provided.



- Repeat steps 1-15 for the opposite drawer slide.

- Install new drawer by aligning drawer slides from drawer box with those within cabinet. Push drawer in to connect.

- **NOTE:** To remove drawer, extend drawer all the way out. Locate black release clips on both slides. While pulling up on the left side clip and pushing down on the right side clip – pull drawer out of cabinet.

